



**Grounded on
principles.
Lead by
innovation.**



OUR STORY

Logan Aluminum is the single largest rolling mill producing aluminum sheet for beverage cans in North America. The facility has grown more than five times the initial capacity and provides aluminum for over 45% of the North American can market.



OUR MISSION

Logan Aluminum will demonstrate continual improvement in our capabilities to create value for our Associates, customers, and employees by maintaining leadership positions in product quality, customer service, cost, safety and environmental performance. We will accomplish this through progressive management concepts and innovative use of technology, our physical assets and human resources.



OUR VISION

To be recognized as the best in the world at what we do!

CONTACT US



logan-aluminum.com



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WELCOME TO LOGAN!

ABOUT US

Logan Aluminum is located on a 1000-acre site, with 40+ acres under roof. We are the largest single can sheet facility in North America, and supply over 45% of the North American can market. We produce over 2.5 billion pounds of aluminum annually. We employ 1500 team members, along with more than 300 contractor partners working onsite.

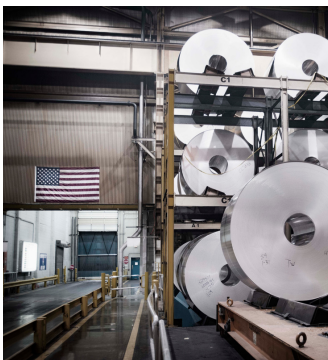
Every Logan Aluminum team member is expected to participate and assist in leading the business. Logan Aluminum was established as a joint venture in 1985 by "Consent Decree". Logan is currently owned by Novelis and Tri-Arrows Aluminum.

Located in Southwestern Kentucky, Logan Aluminum is thirty-five miles west of Bowling Green, KY and sixty-five miles north of Nashville, TN.



Our organization is a flat structure with few levels. We are team-based and semi-autonomous, with business decisions made at all levels of the business. Skills are developed and maintained at all levels within the team.

Logan Aluminum believes in focusing on the entire well-being of our team members. We ensure their educational and occupational well-being through training, development, team building and leadership programs.



LOGAN ALUMINUM IS A PRINCIPLE BASED ORGANIZATION

These principles provide a foundation for how we make decisions and provide a tool to monitor our own behavior. It is up to team members to incorporate the principles into their daily work lives and interactions with one another.

OUR PRINCIPLES

There is nothing more important than our safety.

Treat all resources like management resources.

We expect to employ mature, responsible people.

Success of the individual and the organization are interdependent.

Continuous improvement is paramount.

We have a participative business, not a permissive business.

Back-to-face confrontation is not acceptable.

We are accountable for our actions and our words.

Specific decision-making boundaries exist within the organization.

We exist in a dynamic business environment.

Employees are accountable for understanding and supporting business decisions.





LOGAN ALUMINUM HISTORY



1981—Construction began

1983—Plant operations began

1984—First ingot cast

1985—Inaugural Company Picnic and Lunker Tournament

1990—Groundbreaking for expansion

1991—Recognized as the Kentucky Corporate Citizen of the Year

1992—Logan Wetlands created

2002—Cross-functional teams introduce Consumer Driven Health Care Plan

2005—Logan team members donated over \$12,000 for victims of Hurricane Katrina. Also, a group of team members traveled to the gulf to aid families

2007—U.S. Department of Energy recognized Logan as an “Energy Saver Plant”

2008—Recycle Center opened for business

2012—Received the 2012 Aluminum Mill Excellence Award from the American Metal Market

2015—DC4 Open House and CM4 Groundbreaking

2017 & 2018—United Way of Southern Kentucky Live United Award Winner

2019—Western Kentucky University’s Outstanding Corporate Excellence in Philanthropy Award

2020—CM4 First Coil and Received Bowling Green Area Chamber of Commerce Impact Award for contribution to the growth of South Central Kentucky

2021—Aluminum Stewardship Initiative Certified

2023—Received the 2023 Canopy Kentucky Top Impact Company Award, recognizing Logan’s excellence in culture, governance, leadership, and external impact



MARKETS WE PARTICIPATE IN



BEVERAGE PACKAGING

Logan Aluminum is a recognized worldwide leader in quality, productivity and customer service of can sheet.

Our process provides rolled aluminum can sheet for can body, the lid, the tab, and for aluminum bottle and closure.



CONTAINER & INDUSTRIAL

We provide sheet for roasters, pie pans, industrial foil, lamp base, spiral duct, and more.



AUTOMOTIVE

A photograph of two male workers in a large industrial facility. One worker is wearing a dark blue uniform and a yellow hard hat, while the other is in a grey shirt and blue jeans with a red hard hat. They are standing near a large piece of machinery, possibly a robotic arm, and appear to be in conversation. The background shows the complex structure of a factory with various pipes, beams, and equipment.

OUR CULTURE

About Us

Everything we do at Logan begins and ends with a focus on the health, safety, and well-being of our team members. Our culture is built on foundational principles that encourage greater unity, participation, and accountability. We strongly believe that the success of the individual fuels the success of our teams—and our teams fuel the success of our business.

Since our founding in 1981, our process has been powered by the innovation, collaboration, and commitment of our greatest asset—our people. Over the past 40 years, our team members have been instrumental in driving the improvements that have led to our current capabilities.

Rooted in its rich 40-year history of Manufacturing Excellence and community impact, Logan Aluminum continues to strengthen its culture of engagement, inclusion, and accountability to meet evolving customer demand, as well as enhance its presence and impact on the community.

At Logan Aluminum, we're part of something bigger than being one the largest, state-of-the-art manufacturing facilities in the world. We're industry leaders. We're dedicated providers. We're forward-thinking team members who continually anticipate and exceed the expectations required to manufacture excellence.

We are Logan Proud.



LOGAN ALUMINUM



COMMUNITY

Over the past 40 years, Logan Aluminum has been dedicated to Logan County and south-central Kentucky. Logan is very involved with many organizations throughout our local and surrounding communities, participating in events such as food drives, Forgotten Angel Tree and supporting local fundraisers.

Logan offers a variety of Team Member and family activities throughout the year, which includes: on-site blood drives, Fallen Heroes Ride, Holiday Party, Annual Golf scramble, Luncheon Tournament, community Christmas food drives, company picnic and Easter Egg Hunt, just to name a few.

Through ongoing support of nonprofit organizations, such as United Way of Southern Kentucky and Stuff The Bus, as well as collaboration with community leaders, Logan continues to build strong partnership that strengthen the future of manufacturing in Kentucky.

Additionally, we promote recycling efforts such as in Earth Day celebrations where employees are encouraged to bring in recyclable items from home.



There Is Nothing More Important Than Our Safety

SAFETY IS OUR #1 VALUE

Our vision is to demonstrate an increasing capability to operate injury free and to eliminate all Life Changing Injuries.

Employee Engaged Risk Identification

Logan Aluminum team members are encouraged to be engaged in identifying risks. If you see something, say something. Our team members are expected to set an example for our safety process by accepting interventions and feedback.

Stop & Think

Our Stop and Think process provides structure for a safety time out before responding to tasks or upset conditions. The Stop & Think question prompts are reviewed and evaluated prior to beginning a task, and helps to validate risks and train on processes.

POWER Process

The POWER Process is to aid team members in recognizing and eliminating risks by using a behavioral-based safety process. The goal of this process is to achieve and maintain an injury free workplace by reducing at-risk behaviors and increasing safe behaviors.

Emergency Preparedness & Response

The Logan Aluminum Fire Department manages emergency situations for the entire facility and is made of volunteer team members from production, maintenance, support, and staff units. Logan Aluminum also has a full medical staff, state certified EMT's, and an on-site ambulance transport.

OUR PROCESS

Remelt Process



Recycle Furnace



Swarf Furnace



Melting Furnace



Holding Furnace & Casting

Hot Rolling Process



Ingot Scalping



Ingot Pusher Furnaces



Hot Reversing Mill



Hot Finishing Mill

Cold Rolling Process



Heavy Gauge Cold Rolling



Light Gauge Cold Rolling



Tandem Cold Rolling



Cold Rolling

Finishing Process



Coil Slitting



Tension Leveling



Coil Coating Line



Packaging & Shipping



SUSTAINABILITY

Since 1981, sustainability has been the heart of our foundation, culture, and principles.

At Logan Aluminum, we believe it is our duty to support our community, protect the environment in which we work and live, and provide leadership in state and local organizations.

Logan team members at all levels serve on local and state boards, hold political office in city, county governments and on local school boards. Logan Aluminum as a corporation supports national and state-wide initiatives on safety, education, workforce development, entrepreneurship and wellness.

To protect the environment, Logan Aluminum provides training and supports local recycling efforts in our school systems and communities. Our efforts in environmental compliance and sustainability include investments in pollution control equipment, water quality and reuse, risk mitigation and recycling and reuse of many of our by-products.

Additionally, we have an established Energy Reduction Task Force that is charged with minimizing total plant energy usage through investment of new technology and continuous improvement activities.

Logan Aluminum sets new goals and initiatives each year that directly impact our environmental sustainability.

Currently, we have projects in place to upgrade our infrastructure, enhance our treatment systems, develop new data analytics, and pursue new energy-related technologies.

The Logan Aluminum Wetlands is a man-made ecosystem spanning over 40 acres, which provides natural filtration of our processed wastewater and reduces our dependence on energy and treatment chemicals.

